

Date: Monday, 06/04/2009 1:04:27 PM  
 Ver: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D205-633-023
Job Number	: 46939		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D205633023
This Issue	: 06/04/2009 S.O. No. :	Drawing Number	: R09-035
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 13/04/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 09.04.06</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D205633023	Heli Access Step LH Extended High Gear (
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Heli Access Step LH Extended High Gear (  
 Original B36494 @ CHG001

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

New labels, and decals are required with the new batch # JUD 09.04.06 ①

Re-package per PPP

CHG001

Return to stock.

Location: \_\_\_\_\_

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST HAWKESBURY ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P N	D205-633-023	CHG	CHG001
DESC.	Heli-Access-Step, LH	STC	SH96-57
LOT	B36494	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY

MADE IN CANADA

D2729-1

mf  
09-04-  
21

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries